



PROLAB 65

가
MASTERS - PATTERNS - MOCK-UPS - PROTOTYPES
SPECIFIC GRAVITY: 0.65- HARDNESS 63 SHORE D

, , , 가 masters miling .

- (sanding)
- 가 , 가

(1)		
	-	
at 23°C	ISO 2781-88	0.65

, AT 23°C (1)			
	ISO 868-85	Shore D1	63
(CTE) [+10; +60]°C	T.M.A.-Mettler	$10^{-6}.K^{-1}$	75
	T.M.A.-Mettler	°C	85
	ISO 178-93	MPa	34
	ISO 178-93	MPa	1,000
	ISO 604-93	MPa	28
(Charpy)	ISO 179/1D-94	kJ/m ²	11

(1)

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Axson Prolab 65 PROCOL 2 A77/P() 가 .

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- 가

(MSDS)

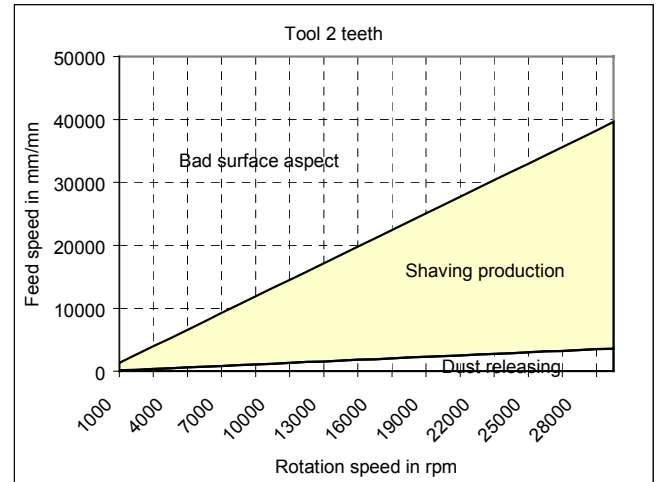
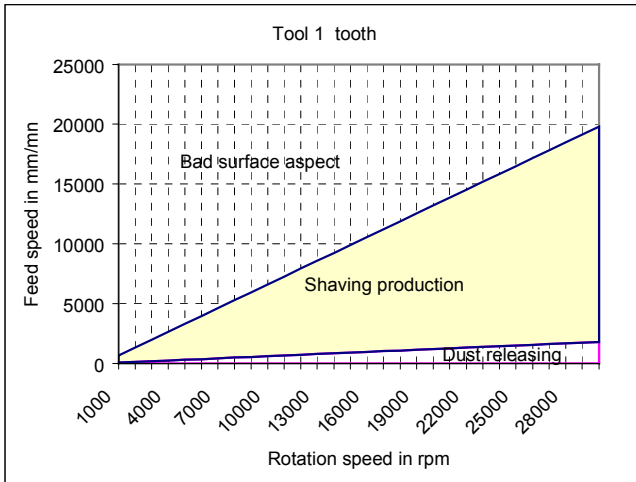


PROLAB 65

가
MASTERS - PATTERNS - MOCK-UPS - PROTOTYPES
SPECIFIC GRAVITY: 0.62 - HARDNESS 63 SHORE D

가

cutting taper



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	Cut speed (Cs in m/min)	Speed per rotation for 1 tooth (mm/revolution)
Rough shape	100 to 500	0.15 to 0.70
Finish	400 to 800	0.07 to 0.10

- 850 x 500 x 30 mm
- 1.550 x 500 x 50 mm
- 1.550 x 500 x 75 mm
- 1.550 x 500 x 100 mm

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